

INSTALLATION & OPERATION DATA (I&O Data)

USA Produced

Basic Engine Description

Engine Manufacturer	John Deere Co.
Ignition Type	Compression (Diesel)
Number of Cylinders	6
Bore and Stroke - in (mm)	4.19 (106) X 5 (127)
Displacement - in ³ (L)	415 (6.8)
Compression Ratio	19.0:1
Valves per cylinder	
Intake	1
Exhaust	1
Combustion System	Direct Injection
Engine Type	In-Line, 4 Stroke Cycle
Fuel Management Control	Electronic, High Pressure Common Rail
Firing Order (CW Rotation)	1-5-3-6-2-4
Aspiration	Turbocharged
Charge Air Cooling Type	Raw Water
Rotation, viewed from front of engine, Clockwise (CW)	Standard
Engine Crankcase Vent System	Open
Installation Drawing	D628
Weight - lb (kg)	1747 (792)

Power Rating

1760

Nameplate Power - HP (kW) ^[1]	237 (177)
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Cooling System - [C051386]

1760

Engine Coolant Heat - Btu/sec (kW)	80 (84.4)
Engine Radiated Heat - Btu/sec (kW)	16.8 (17.7)
Heat Exchanger Minimum Flow	
60°F (15°C) Raw H ₂ O - gal/min (L/min)	13 (49.2)
100°F (37°C) Raw H ₂ O - gal/min (L/min)	20 (75.7)
Heat Exchanger Maximum Cooling Raw Water	
Inlet Pressure - psi (bar)	60 (4.1)
Flow - gal/min (L/min)	40 (151)
Typical Engine H ₂ O Operating Temp - °F (°C)	180 (82.2) - 195 (90.6)
Thermostat	
Start to Open - °F (°C)	180 (82.2)
Fully Opened - °F (°C)	203 (95)
Engine Coolant Capacity - qt (L)	20.5 (19.4)
Coolant Pressure Cap - lb/in ² (kPa)	15 (103)
Maximum Engine Coolant Temperature - °F (°C)	230 (110)
Minimum Engine Coolant Temperature - °F (°C)	160 (71.1)
High Coolant Temp Alarm Switch - °F (°C)	235 (113) - 241 (116)

Electric System - DC

Standard

Optional

System Voltage (Nominal)	12		24	
Battery Capacity for Ambients Above 32°F (0°C)				
Voltage (Nominal)	12	{C07633}	24	{C07633}
Qty. Per Battery Bank	1		2	
SAE size per J537	8D		8D	
CCA @ 0°F (-18°C)	1400		1400	
Reserve Capacity - Minutes	430		430	
Battery Cable Circuit, Max Resistance - ohm	0.0012		0.0012	
Battery Cable Minimum Size				
0-120 in. Circuit Length ^[2]	00		00	
121-160 in. Circuit Length ^[2]	000		000	
161-200 in. Circuit Length ^[2]	0000		0000	
Charging Alternator Maximum Output - Amp,	40	{C071363}	55	{C071365}
Starter Cranking Amps, Rolling - @60°F (15°C)	440	{RE69704/RE70404}	250	{C07819/C07820}

NOTE: This engine is intended for indoor installation or in a weatherproof enclosure. ¹Derate 3% per every 1000 ft. [304.8 m] above 300 ft. [91.4 m] and derate 1% for every 10 °F [5.55 °C] above 77° [25°C]. ²Positive and Negative Cables Combined Length.

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Exhaust System (Single Exhaust Outlet)

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Exhaust Flow - ft. ³ /min (m ³ /min) _____	1189 (33.7)
Exhaust Temperature - °F (°C) _____	986 (530)
Maximum Allowable Back Pressure - in H ₂ O (kPa) _____	30 (7.5)
Minimum Exhaust Pipe Dia. - in (mm) ^[3] _____	5 (127)

Fuel System

1760

Fuel Consumption - gal/hr (L/hr) _____	12 (45.4)
Fuel Return - gal/hr (L/hr) _____	16.6 (62.8)
Fuel Supply - gal/hr (L/hr) _____	28.6 (108)
Fuel Pressure - lb/in ² (kPa) _____	3 (20.7) - 6 (41.4)
Minimum Line Size - Supply - in. _____	.50 Schedule 40 Steel Pipe
Pipe Outer Diameter - in (mm) _____	0.848 (21.5)
Minimum Line Size - Return - in. _____	.375 Schedule 40 Steel Pipe
Pipe Outer Diameter - in (mm) _____	0.675 (17.1)
Maximum Allowable Fuel Pump Suction Lift with clean Filter - in H ₂ O (mH ₂ O) _____	80 (2)
Maximum Allowable Fuel Head above Fuel pump, Supply or Return - ft (m) _____	6.6 (2)
Fuel Filter Micron Size _____	2 (Secondary)

Heater System

Standard

Optional

Engine Coolant Heater		
Wattage (Nominal) _____	1360	1360
Voltage - AC, 1 Phase _____	115 (+5% -10%)	230 (+5%, -10%)
Part Number _____	{C123640}	{C123644}

Air System

1760

Combustion Air Flow - ft. ³ /min (m ³ /min) _____	457 (12.9)
Air Cleaner	Standard
Part Number _____	{C03396}
Type _____	Indoor Service Only, with Shield
Cleaning method _____	Washable
Air Intake Restriction Maximum Limit	
Dirty Air Cleaner - in H ₂ O (kPa) _____	10 (2.5)
Clean Air Cleaner - in H ₂ O (kPa) _____	6 (1.5)
Maximum Allowable Temperature (Air To Engine Inlet) - °F (°C) [*] _____	130 (54.4)

Optional

{C03327}
Canister,
Single-Stage
Disposable

10 (2.5)
5 (1.2)

Lubrication System

Oil Pressure - normal - lb/in ² (kPa) _____	40 (276) - 60 (414)
Low Oil Pressure Alarm Switch - lb/in ² (kPa) _____	30 (207) to 35 (241)
In Pan Oil Temperature - °F (°C) _____	220 (104) - 245 (118)
Total Oil Capacity with Filter - qt (L) _____	21.1 (20)

Lube Oil Heater

Optional

Optional

Wattage (Nominal) _____	150	150
Voltage _____	120V (+5%, -10%)	240V (+5%, -10%)
Part Number _____	C04430	C04431

Performance

1760

BMEP - lb/in ² (kPa) _____	257 (1770)
Piston Speed - ft/min (m/min) _____	1467 (447)
Mechanical Noise - dB(A) @ 1m _____	C133373
Power Curve _____	C132682

³Minimum Exhaust Pipe Diameter is based on: 15 feet of pipe, one 90° elbow, and one Industrial silencer. A Back-pressure flow analysis must be performed on the actual field installed exhaust system to assure engine maximum allowable back pressure is not exceeded. See Exhaust Sizing Calculator on www.clarkefire.com.

{ } indicates component reference part number.